

Methane and Water Phase Equilibria in the Presence of Single and Mixed Electrolyte Solutions Using the Cubic-Plus-Association Equation of State

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Résumé — Application de l'équation d'état Cubic-Plus-Association pour la prédiction des équilibres entre phases pour les systèmes contenant du méthane et de l'eau en présence d'électrolyte(s) — Les hydrates de méthane ont été largement présentés comme une potentielle nouvelle source d'énergie. Les hydrates à l'état naturel peuvent se former dans diverses roches ou sédiments si les conditions appropriées de pression et température en présence d'eau et de méthane sont réunies. Toutefois, la salinité des eaux de formation peut connaître d'importantes variations, et ces changements modifient la zone de stabilité des hydrates. En outre, l'eau de gisement produite avec les fluides de réservoir peut contenir diverses quantités de sels, pouvant prévenir la formation d'hydrates. Par conséquent, il est essentiel d'obtenir une meilleure compréhension de l'effet des sels sur la stabilité des hydrates. Dans cette communication, de nouvelles données expérimentales de dissociation d'hydrates de méthane en présence de solutions aqueuses contenant différentes concentrations de NaCl, KCl et de $MgCl_2$ ont été réalisées. Les nouvelles données ont été mesurées en utilisant une méthode à volume constant. La précision et la fiabilité des mesures expérimentales ont été démontrées en comparant les mesures avec les données de la littérature. Une approche thermodynamique dans lequel l'équation d'état CPA est combinée avec une modification du terme électrostatique proposé par Debye-Hückel a été employée pour modéliser les équilibres entre phases. Les conditions de formation d'hydrates sont modélisées par la théorie développée par van der Waals et Platteeuw. Pour modéliser en milieux poreux les équilibres entre phases d'hydrate, l'effet de la pression capillaire a été pris en compte. Les prédictions du modèle développé ont été validées par rapport à des données expérimentales indépendantes et les données obtenues dans ce travail. Un bon accord entre les prédictions et les données expérimentales a été observé, confirmant la fiabilité du modèle développé.

Abstract — Methane and Water Phase Equilibria in the Presence of Single and Mixed Electrolyte Solutions Using the Cubic-Plus-Association Equation of State — Methane gas hydrates have been widely touted as a potential new source of energy. Methane hydrate has been found to form in various rocks or sediments given suitable pressures, temperatures, and supplies of water and methane. However, natural subsurface environments exhibit significant variations in formation water chemistry, and these changes create local shifts in the phase boundary. Furthermore, formation water produced with reservoir fluids contains various quantities of salts, which inhibit hydrate formation. Therefore, it is essential to gain a better understanding of the effect of aqueous electrolyte solutions on gas hydrate stability conditions. In this communication, we report new experimental dissociation data for methane simple hydrates in presence of aqueous solutions containing different concentrations of NaCl, KCl and

MgCl₂. The new data were generated by a reliable fixed-volume, isochoric, step-heating technique. The accuracy and reliability of the experimental measurements are demonstrated by comparing measurements with the literature data. A thermodynamic approach in which the Cubic-Plus-Association Equation of State is combined with a modified Debye Hückel electrostatic term is employed to model the phase equilibria. The hydrate-forming conditions are modeled by the solid solution theory of van der Waals and Platteeuw. To model hydrate phase equilibria in porous media, the effect of capillary pressure has been taken into account. Predictions of the developed model are validated against independent experimental data and the data generated in this work. A good agreement between predictions and experimental data is observed, supporting the reliability of the developed model.

INTRODUCTION

Clathrate hydrates pertain to the class of clathrates formed through combination of water and suitably sized “guest” molecules under low temperature and elevated pressure conditions. Within the clathrate lattice, water molecules form a network of hydrogen-bonded cage-like structures that enclose the “guest” molecules – the latter comprising of single or mixed low-molecular diameter gases (*e.g.* methane) and organic compounds (Sloan, 1998). The stability of the clathrate hydrates, which have an ice-like appearance, is so substantial that they can exist at temperatures appreciably higher than triple point of H₂O ($T_0 = 273.16$ K).

It is well recognized that very large quantities of methane hydrates occur naturally in sediments and therefore global interest in gas hydrates has grown steadily. However, the knowledge of the occurrence of in-situ gas hydrate is very incomplete, and is obtained from both indirect and direct evidence, methane hydrate deposits worldwide in permafrost regions and subsea sediments off continental margins is estimated to be two orders of magnitude greater than recoverable conventional gas resources (Sloan, 1998). Important issues driving research include the potential for methane hydrates as a strategic energy resource, increasing awareness of the relationship between hydrates and seafloor slope stability, the potential hazard hydrates pose to deepwater drilling installations, pipelines and subsea cables, and long-term considerations with respect to hydrate stability, methane (a potent greenhouse gas) release, and global climate change.

As one step towards a better understanding of the occurrence of gas hydrate in nature, the effects of salts and capillary pressure in porous media on phase equilibria as well as the boundary of hydrate formation must be known. Accurate knowledge of the thermodynamic stability of hydrates as a function of concentrations of salt is also crucial to the success of any flow assurance strategy. Thus, there has been a strong interest in developing either predictive thermodynamic models or correlations capable of predicting hydrate phase boundaries in systems containing single and mixed electrolytes.

In this work, the locus of the incipient hydrate-liquid water-vapor (H-L_w-V) curve for ternary systems of methane

and water with salts such as sodium chloride, magnesium chloride and potassium chloride in a wide range of concentrations and pressures are reported. These data in addition to the most reliable data from literature have been used to validate the predictive capabilities of a thermodynamic model.

A thermodynamic model based on the equality of fugacities of each component throughout all phases is employed to model the phase equilibria. For systems containing a component, which can form hydrogen bond (*e.g.*, water), the Cubic-Plus-Association Equation of State (CPA-EoS) has been employed. The Binary Interaction Parameters (BIPs) between methane and water have been tuned using reliable gas solubility data and quadratic temperature dependent BIPs have been established. The CPA-EoS has been extended to predict fluid phase equilibria in the presence of single or mixed electrolyte solutions over a wide range of operational conditions. The hydrate-forming conditions are modeled by the solid solution theory of van der Waals and Platteeuw. Langmuir constants have been calculated using the Kihara potential model. The performance of the model has been tested by comparing the predictions with the data generated in this laboratory as well as the most reliable data from the open literature for hydrate stability zone (in bulk and porous media).

1 REVIEW OF EXPERIMENTAL DATA

1.1 Methane Solubility in Water and Electrolyte Solutions

The solubility of methane in pure water and aqueous electrolyte solutions has been measured over a wide pressure and temperature range by many researchers. The measurements of CH₄ solubility in water and water content in gas phase are extensive. The sources of the experimental data for binary mixture of methane and water are given in Table 1.

Experimental methane solubility data in aqueous electrolyte solutions are not as extensive as water and solubility data in aqueous solutions with salts other than NaCl are rather limited. Table 2 shows the references for the reported measurements of CH₄ solubility in saline water in the open literature.

TABLE 1
Solubility data for methane in pure water binary systems

References	T (K)	P (MPa)	References	T (K)	P (MPa)
Frolich <i>et al.</i> (1931)	298.15	3-12	Price (1979)	427.15-627.15	3.54-197.20
Michels <i>et al.</i> (1936)	298.15-423.15	4.06-46.91	Stoessel and Byrne (1982)	298.15	2.41-5.17
Culberson <i>et al.</i> (1950)	298.15	3.62-66.74	Crovetto <i>et al.</i> (1982)	297.5-518.3	1.9-6.4
Culberson and Mc Ketta (1951)	298.15-444.26	2.23-68.91	Cramer (1984)	277.15-573.15	3-13.2
Morrison and Billet (1952)	285.05-348.35	0.1 (atm)	Yarym-Agaev <i>et al.</i> (1985)	313.15-338.15	2.5-12.5
Davis and McKetta (1960)	310.93-394.26	0.35-3.84	Yokoyama <i>et al.</i> (1988)	298.15-323.15	3-8
Duffy <i>et al.</i> (1961)	298.15-303.15	0.32-5.17	Abdulgatov <i>et al.</i> (1993)	523.15-653.15	2-64
McAuliffe (1963)	298.15	0.1 (atm)	Wang <i>et al.</i> (1995)	283.15-298.15	1.15-5.18
Pierotti (1965)	298.15	0.1 (atm)	Reichl (1996)	283.16-343.16	0.18-0.26
Hilderbrabd (1968)	298.15	0.1 (atm)	Lekvam and Bishnoi (1997)	274.19-285.68	0.57-9.08
O'Sullivan and Smith (1970)	324.65-398.15	10.13-61.61	Song <i>et al.</i> (1997)	273.15-288.15	3.45
Sultanov <i>et al.</i> (1971)	423.15-633.15	4.90-107.87	Yang <i>et al.</i> (2001)	298.1-298.2	2.33-12.68
Amirijafari and Campbell (1972)	310.93-344.26	4.13-34.46	Servio and Englezos (2002)	278.65-284.35	3.5-6.5
Maharajh and Walkley (1973)	298.15	0.1 (atm)	Kim <i>et al.</i> (2003)	298.15	2.3-16.6
Tokunaga and Kawai (1975)	293.15	0.1 (atm)	Wang <i>et al.</i> (2003)	283.2-303.2	2-40.03
Sanchez and De Meer (1978)	423.15-573.15	10-250	Chapoy <i>et al.</i> (2004)	275.11-313.11	0.97-18.0

TABLE 2
Methane solubility in various aqueous electrolyte solutions

References	Solutions	T (K)	P (MPa)
Michels <i>et al.</i> (1936)	5.52-27.8 mass% NaCl	298.15-423.15	4.18-45.61
	24.41-2.54 mass% CaCl ₂	298.15	5.62-21.0
Eucken and Hertzberg (1950)	0-14 mass% NaCl	273.15-293.15	0.1 (atm)
Duffy <i>et al.</i> (1961)	2.84-26.3 mass% NaCl	303.15	21.48-95.75
	0-45 mass% CaCl ₂	298.15-303.15	0.32-7.48
	NaCl + CaCl ₂	303.15	0.32-5.19
Mishnina <i>et al.</i> (1962)	0-26.7 mass% NaCl	277.15-363.15	0.1 (atm)
O'Sullivan and Smith (1970)	5.57-20.5 mass% NaCl	324.65-398.15	10.13-61.61
Ben-Naim and Yaacobi (1974)	0-11 mass% NaCl	283.15-303.15	0.1 (atm)
Yano <i>et al.</i> (1974)	0-8.31 mass% NaCl	298.15	0.1 (atm)
Blanco and Smith (1978)	10 mass% CaCl ₂	298.2-398.2	10.1-60.8
Namiot <i>et al.</i> (1979)	0-8.3 mass% NaCl	323-623	29.5
Blount and Price (1982)	0-25.6 mass% NaCl	372.15-513.15	7.5-157
Stoessell and Byrne (1982)	0-19 mass% NaCl	298.15	2.41-5.17
	0-30.75 mass% KCl	298.15	2.41-5.17
	0-17 mass% MgCl ₂	298.15	2.41-5.17
	0-18.17 mass% CaCl ₂	298.15	2.41-5.17
Cramer (1984)	4.52-21.55 mass% NaCl	273.7-574.3	1.9-12.4
Krader and Franck (1987)	0-10.5 mass% NaCl	638-799	40-263
Kiepe <i>et al.</i> (2003)	7-23 mass% KCl	313.51-373.19	0.42-9.79

1.2 Phase Equilibria for Methane Hydrates in the Presence of Electrolyte Solutions

Most of the experimental works have been focused on hydrate dissociation pressures or temperatures in pure water system. Experimental studies on hydrate dissociation for systems containing salts have been less investigated; only a few authors have presented experimental results for hydrate inhibition. The presence of a salt moves the conditions required for gas hydrate formation to lower temperatures and (or) higher pressures. Tables 3 and 4 list some of the available experimental data sets for methane hydrate dissociation condition in the presence of NaCl, CaCl₂, MgCl₂ and different mixtures of NaCl and KCl, respectively.

2 NEW EXPERIMENTAL DATA FOR METHANE HYDRATES IN PRESENCE OF ELECTROLYTE SOLUTIONS

2.1 Materials

Aqueous solutions of different salts used in this work were prepared gravimetrically in this laboratory. All the salts used were of analytical reagent grade and with reported purities of

> 99% for anhydrous NaCl (Aldrich) and KCl (Aldrich). Hexahydrate MgCl₂ (Aldrich) with reported purities of > 98% was also used without further purification. Solutions were prepared using deionized water throughout the experimental work.

2.2 Apparatus and Experimental Procedures

Figure 1 shows the apparatus used to determine the phase equilibrium conditions. The phase equilibrium is achieved in a cylindrical cell made of stainless steel. The cell volume is about 500 mL and it can be operated up to 40 MPa between 243 K and 323 K. The equilibrium cell is held in a metallic jacket heated or cooled by a constant temperature liquid bath. The temperature of the cell is controlled by circulating coolant from a cryostat within the jacket surrounding the cell. The cryostat is capable of maintaining the cell temperature to within 0.1 K. To achieve good temperature stability, the jacket is insulated with polystyrene board and the pipes (which connect it to the cryostat) are covered with plastic foam. A platinum resistance probe monitors the temperature and is connected directly to a computer for direct acquisition. The pressure is measured by means of a strain gauge pressure

TABLE 3

Methane hydrate dissociation data in presence of aqueous NaCl, MgCl₂ and CaCl₂ electrolyte solutions

Salt	References	WS (mass%)	T (K)	P (MPa)
NaCl	Kobayashi <i>et al.</i> (1951)	10 and 20	265.9-284.3	2.59-13.66
	De Roo <i>et al.</i> (1983)	11.7, 17.1, 21.5 and 24.1	261.85-278.05	2.39-11
	Maekawa <i>et al.</i> (1995)	3.5, 10 and 20	268.6-288.9	3-18.2
	Maekawa and Imai (1999)	10 and 20	262.5-283	3.01-12.26
	Jager and Sloan (2001)	6.2, 10.8, 17.1 and 22	270.66-299.06	6.6-71.56
	Kharrat and Dalmazzone (2003)	11.9 and 17.1	269.2-277.7	4.23-8.57
MgCl ₂	Kang <i>et al.</i> (1998)	3, 6, 10 and 15	270.75-286.4	2.82-12.95
	Atik <i>et al.</i> (2006)	1, 5, 10 and 15	270.4-292.2	3.46-22.65
CaCl ₂	Kharrat and Dalmazzone (2003)	5, 10, 15, 20, 23 and 26	259.9-284.4	4.92-10.29
	Atik <i>et al.</i> (2006)	17	265.4-282.2	3.03-22.93

TABLE 4

Methane hydrate dissociation data in the presence of mixed NaCl and KCl electrolyte solutions

Reference	Solution	Solution ID	T (K)	P (MPa)
Dholabhai <i>et al.</i> (1991)	3 mass% NaCl and 3 mass% KCl	Na3K3	271.35-279.2	2.704-5.857
	3 mass% NaCl and 5 mass% KCl	Na3K5	270.32-281.46	2.829-9.379
	5 mass% NaCl and 10 mass% KCl	Na5K10	267.49-279	2.569-9.046
	5 mass% NaCl and 15 mass% KCl	Na5K15	266.29-276.19	2.914-8.689
	10 mass% NaCl and 12 mass% KCl	Na10K12	264.58-274.23	2.989-8.819
	15 mass% NaCl and 8 mass% KCl	Na15K8	264.38-272.12	3.614-8.839

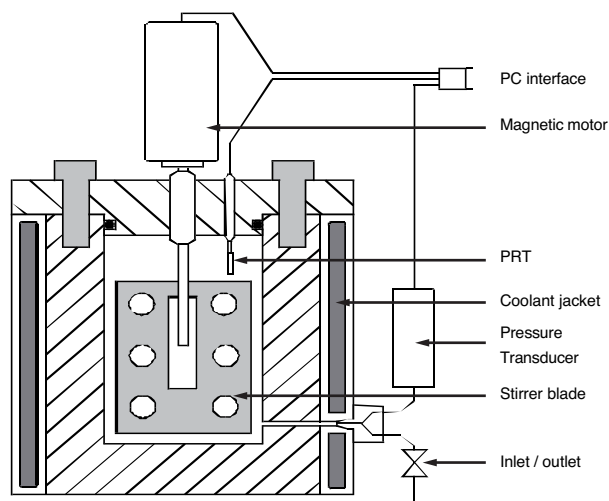


Figure 1
Schematic illustration of the experimental set-up.

transducer mounted directly on the cell and connected to the same data acquisition unit. This system allows real time readings and storage of temperatures and pressures throughout the different isothermal runs. To achieve a fast thermodynamic equilibrium and to provide a good mixing of the fluids, a stirrer with a magnetic motor was used to agitate the test fluids.

Prior to the tests the equilibrium cell was cleaned and evacuated. The aqueous solution of different salts was loaded into the cell and then methane gas was injected into the cell to achieve the desired starting pressure. Once the cell had been charged with the desired components the mixer was switched on and the temperature lowered to form hydrates, their presence being confirmed by pressure drop. The hydrate formation caused a rapid decline in the cell pressure as gas molecules were consumed during the process. The temperature was then increased stepwise, slowly enough to allow equilibrium to be achieved at each temperature step. At temperatures below the point of complete dissociation, gas is released from decomposing hydrates, giving a marked rise in the cell pressure with each temperature step (Fig. 2). However, once the cell temperature has passed the final hydrate dissociation point, and all clathrates have disappeared from the system, a further rise in the temperature will result only in a relatively small pressure rise due to thermal expansion. This process results in two traces with very different slopes on a pressure versus temperature (P/T) plot; one before and one after the dissociation point. The point where these two traces intersect (*i.e.*, an abrupt change in the slope of the P/T plot) is taken as the dissociation point (see Fig. 2). Dissociation point measurements measured using this reliable isochoric step-heating method has been previ-

ously demonstrated as being considerably more reliable and repeatable than conventional continuous heating and/or visual techniques (Tohidi *et al.*, 2000). The procedure was repeated at different pressures in order to determine the hydrate phase boundaries over a wide temperature range. In this work, methane hydrate dissociation points were measured in the presence of aqueous solutions containing different concentrations of NaCl, KCl and $MgCl_2$ (Tab. 5).

3 THERMODYNAMIC MODELING

For a system at equilibrium, from a thermodynamic view-point, the criterion for phase equilibrium is the equality of chemical potentials of each component in all coexisting phases. For an isothermal system this will reduce to the equality of fugacity of each component in different phases. The fugacity of each component in the salt-free water phase has been calculated by the well-proven Cubic-Plus-Association Equation of State (CPA-EoS) (Kontogeorgis *et al.*, 2006). The CPA-EoS combines the well-known Soave-Redlich-Kwong (SRK) EoS for describing the physical interactions with the Wertheim's first-order perturbation theory, which can be applied to different types of hydrogen-bonding compounds. Water parameters (water is the only associating component here) in the CPA-EoS have been determined from pure liquid water properties by Kontogeorgis *et al.* (1999). When salt is present, the fugacity of non-electrolyte components in the aqueous

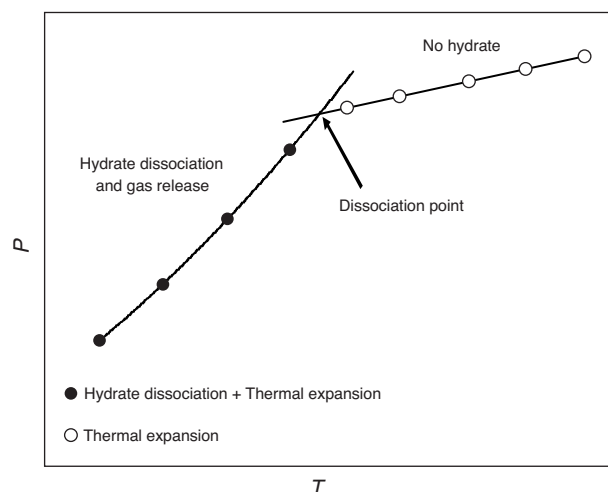


Figure 2
Dissociation point determination from equilibrium step-heating data. The equilibrium dissociation point is determined as being the intersection between the hydrate dissociation (pressure increase as a result of gas release due to temperature increase and hydrate dissociation, as well as thermal expansion) and the linear thermal expansion (no hydrate) curves.

TABLE 5

Methane hydrate dissociation points in the presence of aqueous single electrolyte solutions (present work)

Solution	T (K)	P (MPa)
15 mass% NaCl	269.45	3.93
	282.20	17.81
	285.05	26.50
20 mass% NaCl	268.55	5.02
	274.95	10.31
	277.25	15.38
15 mass% KCl	276.45	6.24
	281.10	10.89
	284.95	17.28
10 mass% MgCl ₂	274.28	4.32
	280.90	10.27
	284.05	15.00
	287.38	24.78

phase are calculated by combining the EoS with the Debye Hückel electrostatic contribution term (Aasberg-Petersen *et al.*, 1991). The hydrate-forming conditions are modeled by the solid solution theory of van der Waals and Platteeuw (1959). Langmuir constants have been calculated by using Kihara potential parameters tuned to methane hydrate dissociation data (Kihara, 1953).

3.1 Modeling of Solubility of Methane in Water

Species forming hydrogen bonds often exhibit unusual thermodynamic behavior due to strong attractive interactions between molecules of the same species (self-association) or between molecules of different species (cross-association). These interactions may strongly affect the thermodynamic properties of the fluids. Thus, the chemical equilibria between clusters should be taken into account in order to develop a reliable thermodynamic model. The Cubic-Plus-Association (CPA) model, an Equation of State that combines the cubic SRK Equation of State and an association (chemical) term, is used in this work for fugacity calculations in phase equilibria calculations. The CPA EoS can be expressed for mixtures in terms of pressure P (Kontogeorgis *et al.*, 1999):

$$P = \frac{RT}{V_m - b} - \frac{a(T)}{V_m(V_m + b)} - \frac{1}{2} \frac{RT}{V_m} + \left(1 + \rho \frac{\partial \ln(g)}{\partial \rho}\right) \sum_i x_i \sum_{A_i} (1 - X^{A_i}) \quad (1)$$

where the physical term is that of the SRK EoS and the association term is taken from the SAFT EoS (Huang and

Radosz, 1990). X^{A_i} is the mole fraction of molecule i not bonded to the site A and x_i is the mole fraction of the component i . X^{A_i} can be rigorously defined as:

$$X^{A_i} = \left(1 + \rho \sum_j \sum_{B_j} x_j X^{B_j} \Delta^{A_i B_j}\right)^{-1} \quad (2)$$

where ρ is the molar density of the fluid, x_j is the mole fraction of substance j , X^{A_i} is related to the association strength between site A and site B on the molecule, and $\Delta^{A_i B_j}$, the association strength, is the key quantity in the CPA EoS. Both X^{A_i} and $\Delta^{A_i B_j}$ depend on the structure of the molecule and the number and type of sites. The association strength between site A on molecule i and site B on molecule j is given by:

$$\Delta^{A_i B_j} = g(d)^{simp.} \left[\exp\left(\frac{\epsilon^{AB}}{RT}\right) - 1 \right] \beta^{A_i B_j} b \quad (3)$$

where $g(d)^{simp.}$ is the simplified expression of the radial distribution function as suggested by Kontogeorgis *et al.* (1999), b is the co-volume parameter from the cubic part of the model, β and ϵ are the association volume and energy parameters of CPA, respectively. The latter two could be obtained from spectroscopy data but are in most cases estimated along with the parameters of the physical term. The simplified expression of the radial distribution function is:

$$g(d)^{simp.} = \frac{1}{1 - 1.9\eta} \quad (4)$$

where η is the reduced fluid density given as:

$$\eta = \frac{1}{4} b \rho = \frac{b}{4V_m} \quad (5)$$

The energy parameter of the CPA-EoS, $a(T)$, is defined using a Soave-type temperature dependency:

$$a(T) = a_0 \left(1 + C_1 \left(1 - \sqrt{T_r}\right)\right)^2 \quad (6)$$

The co-volume parameter b is assumed to be temperature independent, in agreement with most published equations of state.

When the CPA-EoS is used for mixtures, the SRK part requires the conventional van der Waals one-fluid mixing rules for $a(T)$ and b . The mixing and combining rules for $a(T)$ and b are the classical van der Waals equations:

$$a(T) = \sum_i \sum_j x_i x_j a_{ij} \quad (7)$$

$$b = \sum_i \sum_j x_i x_j b_{ij}$$

where the classical combination rules are used:

$$\begin{aligned} a_{ij} &= (1 - k_{ij}) \sqrt{a_i a_j} \\ b_{ij} &= \frac{b_i + b_j}{2} \end{aligned} \quad (8)$$

For binary systems containing a self-associating (water) and a non-associating compound (methane), the binary interaction parameters k_{ij} are the only adjustable parameters and thus no combining rules are required for the associating energy and volume.

The selection of the association scheme and the maximum number of association sites can be found for a compound by looking at the location of its constituting hydrogen atoms and lone pairs on acceptor atom (oxygen for water molecules). Huang and Radosz (1990) have classified eight different association schemes, which can be applied to different molecules depending on the number and type of associating sites. The four-site (4C) association scheme is used for highly hydrogen-bonded substances, such as water, which have two proton donors and two proton acceptors per molecule. The CPA EoS pure compound parameters, used for the fugacity calculations in this paper are listed in Table 6.

TABLE 6

The CPA EoS pure compound parameters for methane and water

	B (L/mol)	a_0 (bar L ² mol ⁻²)	c_1	ϵ (bar L mol ⁻¹)	β (x10 ³)	References
methane	0.0284	2.278	0.444			Voutsas <i>et al.</i> , 2000
water	0.0145	1.2277	0.6736	166.55	69.2	Kontogeorgis <i>et al.</i> , 1999

3.2 Modeling of Electrolyte Solutions

When salt is present, the fugacities of non-electrolyte components in the aqueous phase are calculated by combining an EoS with the Debye Hückel electrostatic term to take into account the effect of electrolyte (Aasberg-Petersen *et al.*, 1991):

$$\ln \phi_i = \ln \phi_i^{EoS} + \ln \gamma_i^{EL} \quad i = 1, 2, \dots, n \quad (9)$$

where n is the number of non-electrolyte components, ϕ_i is the fugacity coefficient of non-electrolyte component i in the aqueous solution, ϕ_i^{EoS} is the fugacity coefficient of non-electrolyte component i using an EoS, neglecting the electrostatic effect, and γ_i^{EL} is the contribution of the electrostatic term. The Equation of State (short-range interactions) is employed to calculate the effect of non-ionic (molecular) species in the aqueous phase and a Debye-Hückel electrostatic term (long-range interactions) is used to model the effect of salts on the fugacity coefficients of molecular species in the solution. Using the Debye Hückel

activity model, the second term in Equation (9) can be calculated from (Aasberg-Petersen *et al.*, 1991):

$$\ln \gamma_i^{DH} = \frac{2AM_m h_{is}}{B^3} f(BI^{1/2}) \quad (10)$$

where M_m is the salt-free mixture molecular weight determined as a molar average, and h_{is} is the binary interaction parameter between the dissolved salt and a non-electrolyte component. A detailed description of the modeling of ice phase, electrolyte solution and tuned binary interaction parameter, h_{is} , as a function of salt concentration and temperature for the CPA EoS can be found elsewhere (Haghighi *et al.*, 2008).

The change in gas solubility due to the presence of salts has been taken into account using the method introduced by Tohidi-Kalorazi (1995) in which the gas-salt interaction parameters are expressed as functions of temperature and salt concentration.

3.3 Modeling of Hydrate Phase

The statistical thermodynamic model of van der Waals and Platteeuw (1959) provides a bridge between the microscopic properties of the clathrate hydrate structure and macroscopic thermodynamic properties, *i.e.*, the phase behavior. The hydrate phase is modeled by using the solid solution theory of van der Waals and Platteeuw (1959), as implemented by Parrish and Prausnitz (1972). The Kihara model for spherical molecules is applied to calculate the potential functions for compounds forming the hydrate phase (Kihara, 1953). The fugacity of water in the hydrate phase is given by the following equation (Anderson and Prausnitz, 1986):

$$f_w^H = f_w^\beta \exp\left(-\frac{\Delta\mu_w^{\beta-H}}{RT}\right) \quad (11)$$

where superscripts H and β refer to hydrate and empty hydrate lattice, respectively and μ stands for chemical potential. f_w^β is the fugacity of water in the empty hydrate lattice. $\Delta\mu_w^{\beta-H}$ is the chemical potential difference of water between the empty hydrate lattice, μ_w^β , and the hydrate phase, μ_w^H , which is obtained by the van der Waals and Platteeuw expression:

$$\Delta\mu_w^{\beta-H} = \mu_w^\beta - \mu_w^H = RT \sum_m \bar{v}_m \ln \left(1 + \sum_j C_{mj} f_j \right) \quad (12)$$

where \bar{v}_m is the number of cavities of type m per water molecule in the unit cell, f_j is the fugacity of the gas component j . C_{mj} is the Langmuir constant, which accounts for the gas-water interaction in the cavity. The Langmuir constants are temperature dependent functions that describe the potential interaction between the encaged guest molecule and the water molecules surrounding it. Numerical values for the Langmuir

constant can be calculated by choosing a model for the guest-host interaction (van der Waals and Platteuw, 1959):

$$C_{mj}(T) = \frac{4\pi}{kT} \int_0^{\infty} \exp\left(-\frac{w(r)}{kT}\right) r^2 dr \quad (13)$$

where k is Boltzmann's constant. The function $w(r)$ is the spherically symmetric cell potential in the cavity, with r measured from the centre, and depends on the intermolecular potential function chosen for describing the encaged gas-water interaction. In the present work, the Kihara potential function (Kihara, 1953) is used as described in McKoy and Sinanoglu (1963).

$$\Gamma(r) = \infty \quad r \leq 2\alpha$$

$$\Gamma(r) = 4\epsilon \left[\left(\frac{\sigma^*}{r-2\alpha} \right)^{12} - \left(\frac{\sigma^*}{r-2\alpha} \right)^6 \right] \quad r > 2\alpha \quad (14)$$

where $\Gamma(r)$ is the potential energy of interaction between two molecules when the distance between their centers is equal to r . ϵ is the characteristic energy, α is the radius of the spherical molecular core and $\sigma^* = \sigma - 2\alpha$ where σ is the collision diameter, *i.e.*, the distance where $\Gamma = 0$. The methane Kihara potential parameters, α , σ and ϵ are taken from Tohidikalorazi (1995) (Tab. 7).

TABLE 7

Kihara Potential Parameters for methane water interactions from Tohidikalorazi, 1995.

(α = collision diameter, ϵ = depth of energy well, k = Boltzmann's constant)

	α (Å)	σ^* (Å)	(ϵ/k) (K)
Methane	0.2950	3.2512	153.685

^a $\sigma^* = \sigma - 2\alpha$

Based on the chosen potential energy function, the spherically symmetric cell potential in the cavities (Equation (13)) needs to be derived. The fugacity of water in the empty hydrate lattice, f_w^β in Equation (11), is given by:

$$f_w^\beta = f_w^{I/L} \exp\left(\frac{\Delta\mu_w^{\beta-I/L}}{RT}\right) \quad (15)$$

where $f_w^{I/L}$ is the fugacity of either pure ice or liquid water whichever is the stable phase and $\Delta\mu_w^{\beta-I/L}$ is the difference in the chemical potential between the empty hydrate lattice and pure liquid water. $\Delta\mu_w^{\beta-I/L}$ is given by the following equation:

$$\frac{\Delta\mu_w^{\beta-I/L}}{RT} = \frac{\mu_w^\beta(T, P)}{RT} - \frac{\mu_w^{I/L}(T, P)}{RT} \quad (16)$$

$$= \frac{\Delta\mu_w^0}{RT_0} - \int_{T_0}^T \frac{\Delta h_w^{\beta-I/L}}{RT^2} dT + \int_{P_0}^P \frac{\Delta v_w^{\beta-I/L}}{RT} dP$$

where superscript "0" stands for the triple point of water and h refers to molar enthalpy. μ_w^β and $\mu_w^{I/L}$ are the chemical

potential of the empty hydrate lattice and of pure water in the ice (I) or the liquid (L) state, respectively. $\Delta\mu_w^0$ is the reference chemical potential difference between water in the empty hydrate lattice and pure water at the triple point temperature of water (T_0). $\Delta h_w^{\beta-I/L}$ and $\Delta v_w^{\beta-I/L}$ are the molar enthalpy and molar volume differences between an empty hydrate lattice and ice or liquid water. $\Delta h_w^{\beta-I/L}$ is given by the following equation (Anderson and Prausnitz, 1986; Holder *et al.*, 1980):

$$\Delta h_w^{\beta-I/L} = \Delta h_w^0 + \int_{T_0}^T \Delta C'_{Pw} dT \quad (17)$$

where C' and subscript P refer to molar heat capacity and pressure, respectively. Δh_w^0 is the enthalpy difference between the empty hydrate lattice and pure water, at the triple point. The heat capacity difference between the empty hydrate lattice and the pure liquid water phase, $\Delta C'_{Pw}$ is also temperature dependent and the equation recommended by Holder *et al.* (1980) is used:

$$\Delta C'_{Pw} = -37.32 + 0.179(T - T_0) \quad T > T_0 \quad (18)$$

where $\Delta C'_{Pw}$ is in J.mol⁻¹K⁻¹. Furthermore, the heat capacity difference between hydrate structures and ice is set to zero. The reference properties used are summarized in Table 8.

TABLE 8

Thermodynamic reference properties for structure I hydrates in the ice/liquid water region

Reference property	Value in ice region	Value in liquid water region	References
$\Delta\mu_w^0$ (J mol ⁻¹)	1297	1297	Dharmawardhana <i>et al.</i> , 1980
$\Delta\mu_w^0$ (J mol ⁻¹)	1389	-4620.5	Dharmawardhana <i>et al.</i> , 1980
Δv_w (cm ³ mol ⁻¹)	3.0	4.601	Parrish and Prausnitz, 1972

3.4 Modeling the Capillary Effect on Hydrate Stability Condition

To model the hydrate dissociation conditions in porous media, the approach introduced by Llamedo *et al.* (2004) has been used to take into account the effect of capillary pressure. To account for capillary pressure effects on phase fugacities, a correction similar to the Poynting correction for saturated liquids has been applied, with the assumption that the molar volumes of the hydrate and/or aqueous phases are unaffected by capillary pressures (Smith and Van Ness, 1987):

$$f_i^{capillary} = f_i^{bulk} \exp\left(\frac{v_i P_c}{RT}\right) \quad (19)$$

where v_i is the molar volume, R is the gas constant and T is the temperature in K and P_e is the capillary pressure, given by:

$$P_e = \frac{F\gamma_{hl} \cos \theta}{r} \quad (20)$$

where γ_{hl} the specific surface energy of hydrate-liquid interface, F shaping factor for the interface and θ the contact angle between the solid and the pore wall.

The model assumes cylindrical pores, and the curvature of $1/r$ (r is the nominal pore radius) has been considered for modeling the dissociation condition, in accordance with accepted capillary theory. The model assumes water to be the wetting phase on silica surface as observed by Tohidi *et al.* (2001) and that the porous media is saturated with the liquid phase. Within the pore space, clathrates are subjected to a

higher pressure due to the capillary pressure effects, resulting in inhibition. For modeling purposes, the value for the liquid-hydrate interfacial tension, the only parameter required for the modeling, was considered to be 0.032 J/m^2 and the shape factor equal to one as it is a function of curvature of hydrate-liquid interface. More details about the modeling of gas hydrate growth and dissociation in narrow pores and capillary inhibition effect can be found elsewhere (Anderson *et al.*, 2006; Llamedo *et al.*, 2004).

4 RESULTS AND DISCUSSIONS

For binary systems containing a self-associating (water) and a non-associating compound (methane), the binary interaction parameters k_{ij} are the only adjustable parameters and

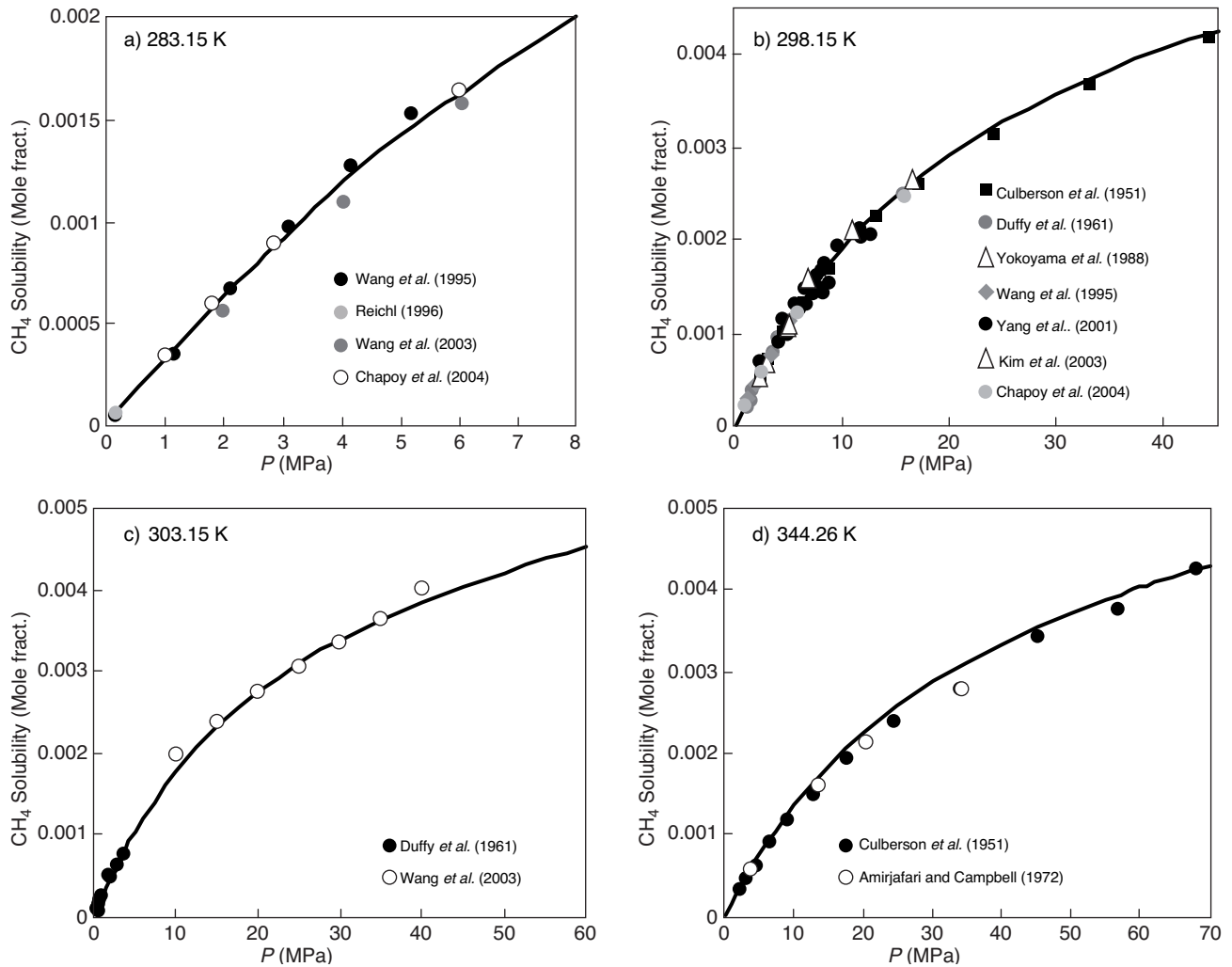


Figure 3
Solubility of methane in water.

thus no combining rules are required for the associating energy and volume. Experimental water content data, at low temperatures, for hydrocarbons and non-hydrocarbon gases are scarce and often rather dispersed. This is partly due to the fact that the water content of gases is very low at low temperatures and high pressures and hence generally very difficult to measure, however, measuring gas solubility in water is easier than measuring the water content of gases. Due to this fact, the following objective function was employed for tuning the binary interaction parameter between methane and water:

$$OF = \sum_i^{NP} \left(\frac{x_i^{calc.} - x_i^{exp.}}{x_i^{exp.}} \right)^2 \quad (21)$$

By minimizing the average absolute deviations in the solubility of methane in water in the range of 273.15 K up to 393.15 K (using the data from Chapoy *et al.*, 2004; Culberson and Mc Ketta, 1951), a quadratic temperature dependent k_{ij} has been established.

$$k_{ij} = -1.18 \times 10^{-5} T^2 + 0.0102 T - 1.9668 \quad (22)$$

After gathering the available data from the literature and tuning the binary interaction parameters for methane and water, experimental solubility data were used to evaluate the predictions of the model. Figure 3 and Figure 4 present the results of the CPA models for predicting the solubility of methane in water and the water content in the gas phase, respectively. The model predictions are in an excellent agreement with the experimental data, demonstrating the reliability of the developed model.

The next step was to evaluate the performance of the model in predicting the hydrate stability zone in the presence of electrolyte solutions. New experimental data for different concentrations of single salts measured in this work, in addition to the data from the literature, have been used for evaluating the model. As shown in Figure 5 to Figure 8, the model can accurately predict the inhibition effect of salts on the hydrate stability conditions; good agreement with the data generated in this work is observed for both single and mixed electrolyte solutions. However, the published experimental data by Kang *et al.* (1998) for 15 mass% of $MgCl_2$ are consistently displaced to lower

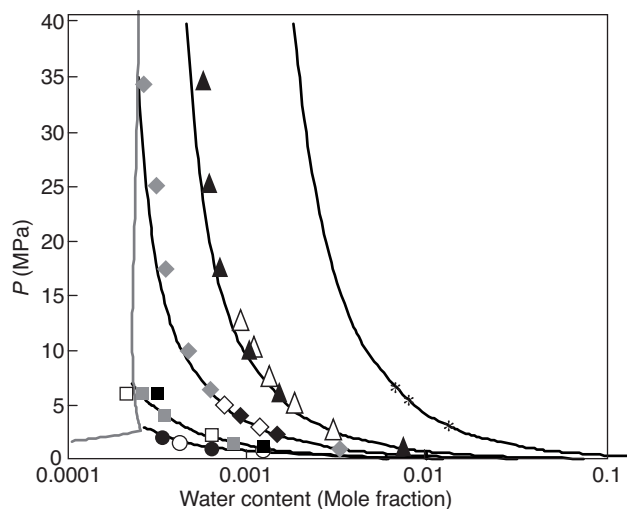


Figure 4

Water content of methane in equilibrium with liquid water. Experimental data at 273.11 K from Kosyakov *et al.*, 1982 (●) and Althaus, 1999 (○). Experimental data at 283.1 K from Kosyakov *et al.*, 1982 (□), Althaus, 1999 (■) and Chapoy *et al.* (2003) (■). Experimental data at 298.1 K from Rigby and Prausnitz, 1968 (◆), Yokoyama *et al.*, 1988 (◇) and Chapoy *et al.*, 2003 (◆). Experimental data at 313.13 K from Yarym-Agaev *et al.*, 1985 (△) and Chapoy *et al.*, 2003 (▲). Experimental data at 348.15 K from Rigby and Prausnitz, 1968 (*). Black lines are model predictions for the water content of methane. Gray line shows the methane hydrate phase boundary.

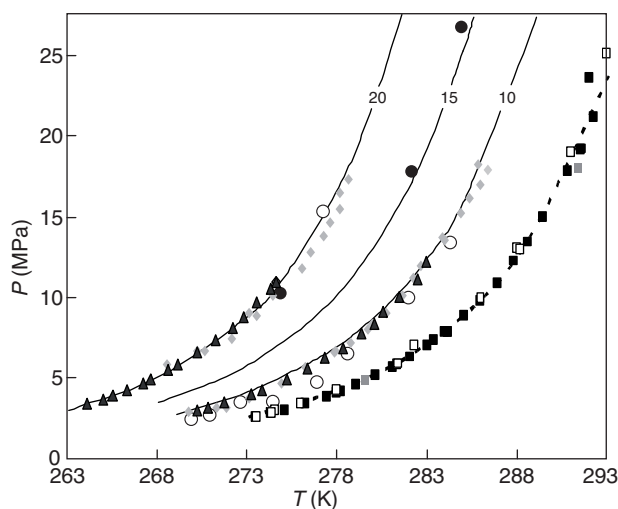


Figure 5

Methane hydrate dissociation conditions in the presence of NaCl. Experimental data in presence of 10 mass% of NaCl from: Kabayashi *et al.*, 1951 (○), Maekawa *et al.*, 1995 (◆) and Maekawa and Imai, 1999 (▲). Experimental data in presence of 15 mass% of NaCl from: this work (●). Experimental data in presence of 20 mass% of NaCl from: Maekawa *et al.*, 1995 (◆), Maekawa and Imai, 1999 (▲) and this work. Experimental data for methane hydrate (distilled water) from: Blanc and Tournier-Lasserre, 1990 (■), Ross and Toczylykin, 1992 (□), and Nixdorf and Oellrich, 1997 (■). Black lines are the predicted methane hydrate phase boundary in presence of NaCl. Dotted black line is the predicted methane hydrate phase boundary (distilled water).

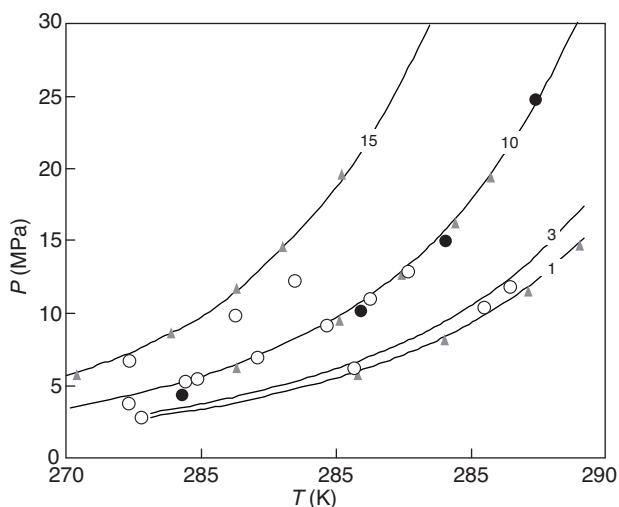


Figure 6
Methane hydrate dissociation conditions in the presence of $MgCl_2$. Experimental data in presence of 1 mass% of $MgCl_2$ from: Atik *et al.*, 2006 (\blacktriangle). Experimental data in presence of 3 mass% of $MgCl_2$ from: Kang *et al.*, 1998 (\circ). Experimental data in presence of 10 mass% of $MgCl_2$ from: Kang *et al.*, 1998 (\circ), Atik *et al.*, 2006 (\blacktriangle) and this work (\bullet). Experimental data in presence of 15 mass% of $MgCl_2$ from: Kang *et al.*, 1998 (\circ) and Atik *et al.*, 2006 (\blacktriangle). Black lines are the predicted methane hydrate phase boundary in presence of $MgCl_2$.

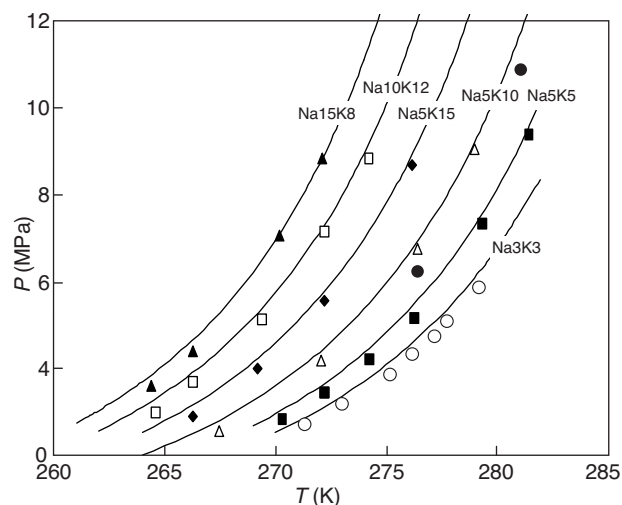


Figure 8
Methane hydrate dissociation conditions in the presence of mixture of NaCl and KCl. Experimental data from: Dholabhai *et al.*, 1991. Black lines are the predicted methane hydrate phase boundary in presence of the salt mixture.

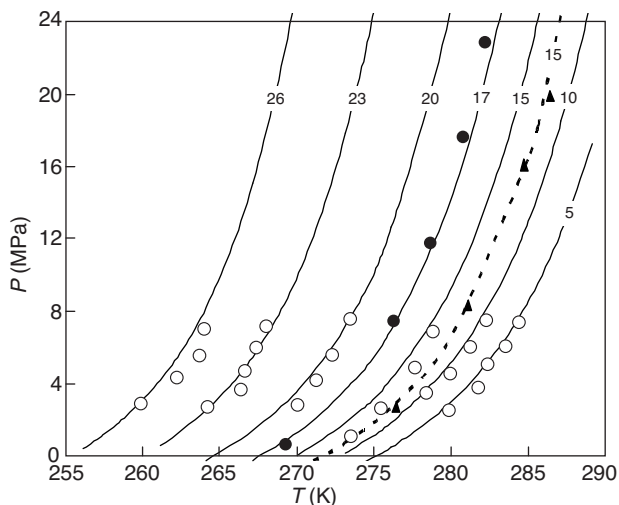


Figure 7
Methane hydrate dissociation conditions in the presence of $CaCl_2$ or KCl. Experimental data in presence of 5, 10, 15, 20, 23 and 26 mass% of $CaCl_2$ from: Kharrat and Dalmazzone, 2003 (\circ). Experimental data in presence of 17 mass% of $MgCl_2$ from: Atik *et al.*, 2006 (\bullet). Experimental data in presence of KCl from: this work (\blacktriangle). Black lines are the predicted methane hydrate phase boundary in presence of $MgCl_2$. Dotted black line is the predicted methane hydrate phase boundary in presence of KCl.

pressures as compared to the data from Atik *et al.* (2006) and our own experimental data (see Fig. 6).

To evaluate the capability of the model for predicting methane hydrate dissociation conditions in porous media, the capillary inhibition effect on the stability of hydrate has been taken into account. The predictions of the model for different pore sizes have been validated against reliable independent experimental data generated in meso-porous silica media. The experimental data and the calculated hydrate dissociation conditions are presented in Figure 9, wherein the model predictions are seen to agree well with the experimental data. It should be noted that these data could be regarded as independent as hydrate dissociation data are not used in extending the thermodynamic model to porous media.

CONCLUSIONS

Reliable methane hydrate dissociation data in the presence of single electrolyte solutions containing 15 and 20 mass% NaCl, 15 mass% of KCl and 10 mass% of $MgCl_2$ have been measured. These data in addition to the most reliable data from literature have been used to validate the predictive capabilities of a thermodynamic model developed in this work. In the developed thermodynamic model, the fugacity of each component in the salt free water phase has been calculated by the CPA EoS and the Debye Hückel electrostatic term was used for taking into the account the effect of salt on water/gas fugacity when electrolytes are present. The

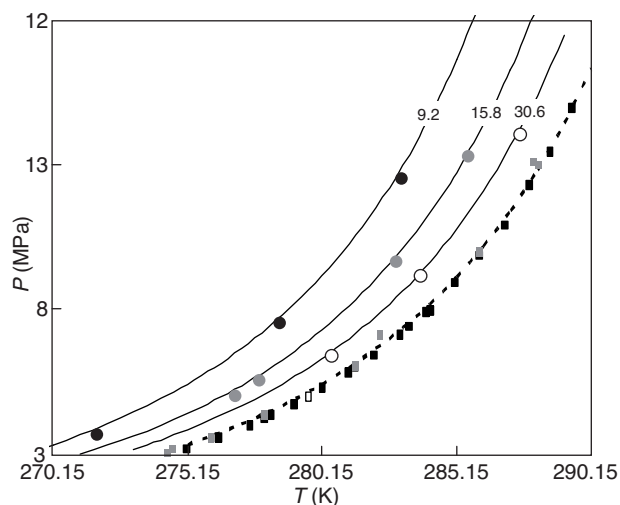


Figure 9

Methane hydrates dissociation conditions in meso-porous silica. Experimental data for methane hydrate in porous media from: Anderson *et al.*, 2004, (●) 9.2 nm (●) 15.8 nm and (○) 30.6 nm. Experimental data for methane hydrate (distilled water) from: Blanc and Tournier-Lasserre, 1990 (□), Ross and Tocyzytkin, 1992 (■), and Nixdorf and Oellrich, 1997 (■). Black lines are the predicted methane hydrate phase boundary in porous media. Dotted black line is the predicted methane hydrate phase boundary (distilled water).

available experimental data for the solubility of methane in water were employed to optimize the binary interaction parameters between water and methane. Model predictions are validated against independent experimental data. Despite the wide range of temperature and salt concentrations the model was found to be very successful in predicting the phase behavior of water and methane in presence of electrolyte solutions. Good agreement between model predictions and independent experimental data for gas solubility in water and hydrate stability zone (in bulk and porous media) is observed, demonstrating the reliability and robustness of the developed model.

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