

Supplementary Material

Table S1: Composition and approaches of each sample.

| Experiment | Sample | Base material | | | | | Bonding material (% w/w relative to the total quantity of base material, 5 g or 100 g) | | | | Water (% w/w relative to the total quantity of base material, 5 g or 100 g) | |
|----------------------------------|--------|-------------------------------------|--|-----------------------|----------------------|---------------------|--|----------------------------|----------------------------|---------------------|---|---------------------------------|
| | | Total quantity of base material (g) | Base material composed in weight fraction by (%) | | | | | Slow setting gypsum powder | Fast setting gypsum powder | Stearic acid powder | Commercial amide wax of type <i>N,N</i> -bis-stearyl ethylenediamine | pH 3 hydrochloric acid solution |
| | | | 300–600 μm | 150–300 μm | 74–150 μm | 20–74 μm | <20 μm | | | | | |
| Disk geometry samples | | | | | | | | | | | | |
| Basic consolidation test | D38 | 5 | | | | 50 | 50 | 5 | | | | 6 |
| | D39 | 5 | | | | 50 | 50 | 10 | | | | 6 |
| | D40 | 5 | | | | 50 | 50 | | 5 | | | 6 |
| | D41 | 5 | | | | 50 | 50 | | 10 | | | 6 |
| | D42 | 5 | | | | 50 | 50 | | | 5 | | 6 |
| | D43 | 5 | | | | 50 | 50 | | | 10 | | 6 |
| | D44 | 5 | | | | 50 | 50 | | | | 5 | 6 |
| Consolidation by water immersion | D45 | 5 | | | | 50 | 50 | | | | 10 | 6 |
| | D46 | 5 | | | | 50 | 50 | 5 | | | | 6 |
| | D47 | 5 | | | | 50 | 50 | 10 | | | | 6 |
| | D48 | 5 | | | | 50 | 50 | | 5 | | | 6 |
| | D49 | 5 | | | | 50 | 50 | | 10 | | | 6 |
| | D50 | 5 | | | | 50 | 50 | | | 5 | | 6 |
| | D51 | 5 | | | | 50 | 50 | | | 10 | | 6 |
| Basic wettability test | D52 | 5 | | | | 50 | 50 | | | | 5 | 6 |
| | D53 | 5 | | | | 50 | 50 | | | | 10 | 6 |
| | D54 | 5 | | | | 50 | 50 | | | 5 | | 6 |
| | D55 | 5 | | | | 50 | 50 | | | 10 | | 6 |
| Basic wettability test | D56 | 5 | | | | 50 | 50 | | | | 5 | 6 |
| | D57 | 5 | | | | 50 | 50 | | | | 10 | 6 |

